

Work Order ID 158194

Monday, March 13, 2017 4:50:57 PM

158194

Page 1

Item ID: D119-646-114 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH
Start Date: 3/17/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 3/22/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference: SCHEDULED
Approvals: Process Plan:  Date: MAR 13 2017 Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
100	Document Control	0.00							
100 DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-646-114 CHG005								
110	Pick Kit	0.00							
110 Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120 QC	Memo	0.00							
Quality Control									

B157764 L+1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Work Center ID****Operation
Description****Set Up/
Run Hours****Tool ID****Tool #****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D119-646-114

Location: _____

PPP rev: _____

fp074

1
DAS
28
9-89
MAR 14 2017

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

DAS
21
9-89
MAR 16 2017

DAS
21
9-89

MAR 16 2017

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Monday, March 13, 2017 4:51:03 PM

Page 1

Work Order ID: 158194

158194

Parent Item: D119-646-114

D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
12.11.05 raise to chg002 (ECN 12-675) DD verf:JLM IPP REV:C 13.03.20
raise to chg003 (ECN 13-534) DD verf:JLM IPP REV:D 14.11.25 chg004
(ECN 14-628) DD verf:JLM IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D119-646-143

Manufactured No

110

Each

1.0000

1

1

D119-646-143

AW119 Repl. Skidtube with Wearplates & Wearpads, Float Comp. - Fits LH or RH

Location

Loc Qty

Loc Code

FG

1

129468

1

D119-646-311

Manufactured No

110

Each

4.0000

1

1

D119-646-311

Ground Handling

Location

Loc Qty

Loc Code

ST636a

4

152317

1

155608

3

D3883-2

Manufactured No

110

Each

8.0000

2

2

D3883-2

Saddle, Outside RH

Location

Loc Qty

Loc Code

ST404

8

152479

8

D3884-2

Manufactured No

110

Each

14.0000

2

2

D3884-2

Saddle, Inside RH

Location

Loc Qty

Loc Code

ST403

14

153801

14

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		
Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval		
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
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Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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Picklist Print

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Page 2

Work Order ID: 158194

158194

Parent Item: D119-646-114

D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

D2652 Manufactured No 110 Each 661.0000 16 16

D2652

Bushing

**

DAS
28
9-89

Location

Loc Qty

Loc Code

FG 44
31985 44
ST009 417
153807 417
ST012a 200
154965 200

MAR 14 2017

DAS
27
9-89
6
9-89

AN3C50A Purchased No

AN3C50A

Bolt

DAS
28
9-89

110 Each 240.0000 8 8

**

Location

Loc Qty

Loc Code

OVER002 200
M136503 200
ST346 40
M136348 40

MAR 14 2017

DAS
27
9-89
6
9-89

AN4C6A Purchased No

AN4C6A

Bolt

DAS
28
9-89

110 Each 489.0000 12 12

**

Location

Loc Qty

Loc Code

FG 14
103344 4
121657 10
OVER002 228
m136318 128
m137026 100
ST345 247
122800 16
m125709 32
m136047 199

MAR 14 2017

DAS
27
9-89
6
9-89

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Shop Packet Print

Page 2

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Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

MS21250-05-006

Purchased

No

110

Each

30.0000

8

8

MS21250-05-006

BOLT

**

MAR 14 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

10

124291

10

ST295

20

M133234

20

NAS1149C0332R

Purchased

No

110

Each

3,555.000

20

20

NAS1149C0332R

WASHER

**

MAR 14 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

538

m126319

54

m127831

54

m136537

28

m136741

46

m136975

356

GA

532

m133284

32

m136444

500

ST260a

2200

m135408

0

m135766

500

m135908

200

m136042

500

m136643

1000

ST266

285

m135466

285

20

DAS
6
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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OTHER : _____																									

Picklist Print

Monday, March 13, 2017 4:51:03 PM

Page 4

Work Order ID: 158194

158194

Parent Item: D119-646-114

D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

110

Each

1,900.000

24

24

NAS1149C0432R

WASHER

**

MAR 14 2017

DAS

6

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

373

m134676

373

ST260a

1000

m136986

1000

ST266

527

m136182

527

NAS1149C0532R

Purchased

No

110

Each

416.0000

8

8

NAS1149C0532R

WASHER

**

MAR 14 2017

DAS

6

9-89

DAS

27

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

54

m135390

54

GA

42

116513

42

ST266

120

m135966

20

m136983

100

Sy266

200

m136192

200

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:12.5%;">Skid-tube ☐</td> <td style="width:12.5%;">Cross tube ☐</td> <td style="width:12.5%;">Water Jet ☐</td> <td style="width:12.5%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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Picklist Print

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Work Order ID: 158194

158194

Parent Item: D119-646-114

D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

MS21043-3

Purchased

No

110

Each

1,121.000

8

8

MS21043-3

Nut

**

Location

Loc Qty

Loc Code

FG 80

103691 80

FP001 203

m130673 11

m136182 192

GA 215

m133990 27

m136182 188

ST302 554

m136295 154

m136986 400

ST304 69

m131340 69

MAR 14 2017

DAS
28
9-89

DAS
27
9-89

DAS
6
9-89

MS21043-4

Purchased

No

110

Each

1,012.000

13

13

MS21043-4

Nut

**

Location

Loc Qty

Loc Code

FG 40

104603 40

GA 17

m132803 17

OVER007 600

m136406 300

m136983 300

ST302 355

m136192 55

m136263 300

MAR 14 2017

DAS
28
9-89

DAS
27
9-89
DAS
6
9-89

13

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Shop Packet Print

Page 5

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order ID: 158194

158194

Parent Item: D119-646-114

D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

D2712 Manufactured No 110 Each 407.0000 12 12

D2712

Set Screw

★★

MAR 14 2017
DAS 27
6 9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
FG	50	
29962	50	
ST010	157	
152321	37	12
153921	60	
154871	50	
89929	10	
ST012a	200	
153570	200	

D3672-7 Manufactured No 110 Each 1,139.000 24 24

D3672-7

Washer, Phenolic

★★

MAR 14 2017
DAS 27
6 9-89

DAS
28
9-89

Location	Loc Qty	Loc Code
FG	21	
129987	6	
133986	15	
ST049	118	
152458	118	24
ST051A	1000	
153039	500	
157442	500	

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

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Page 7

Work Order ID: 158194

158194

Parent Item: D119-646-114

D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

D3672-3

Manufactured No

110

Each

1,142.000

24

24

D3672-3

Washer, Phenolic

Location

Loc Qty

Loc Code

FG

100

133083

52

134449

48

FP001

197

132639

197

ST049

345

153292

345

ST051A

500

149295

0

153930

500

MAR 14 2017

DAS 27
6 9-89

DAS 28
9-89

24

D3407-041

Manufactured No

110

Each

24.0000

1

1

D3407-041

Tow Ring

Location

Loc Qty

Loc Code

st530

24

106005

1

110069

1

153698

5

155492

15

78878

1

88212

1

MAR 14 2017

DAS 27
6 9-89

DAS 28
9-89

1

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Shop Packet Print

Page 7

DQA: _____ Date: _____



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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
Root Cause		FAULT CATEGORY			
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D119-646-114

Parent Item Name: AW119 Skidtube with Wearplates & Wearpads, Float Compatible - RH

Start Date: 3/17/2017

Required Date: 3/22/2017

Start Qty: 1.00

Required Qty: 1.00

D3417-5

Manufactured No

110

Each

95.0000

2

2

D3417-5

Washer

**

MAR 14 2017

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST034

15

152860

15

2

ST038A

80

151493

40

156835

40

D3456-1

Manufactured No

100

Each

128.0000

1

1

D3456-1

Washer

**

MAR 14 2017

DAS 6 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

FG

7

25701

7

ST037

46

103539

1

106784

1

152842

18

154870

25

97542

1

ST038A

75

156723

25

157166

50

AN3C45A

Purchased No

110

Each

40.0000

6

6

AN3C45A

BOLT

**

MAR 14 2017

DAS 27 9-89

DAS 28 9-89

Location

Loc Qty

Loc Code

ST346

40

125045

40

10

DAS 6 9-89

DQA: _____ Date: _____



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Grain ☐																																																																									
Weld ☐																																																																									
Wrong Stock Pulled ☐																																																																									
Out of Sequence ☐																																																																									
Off-set ☐																																																																									
Mislabeled ☐																																																																									
Fit/Function ☐																																																																									
Misaligned/off center ☐																																																																									
Positioned Wrong ☐																																																																									
Outside Dimensions ☐																																																																									
Over/Under tolerance ☐																																																																									
Part Incorrect ☐																																																																									
Part Lost/Missing ☐																																																																									
Part Moved ☐																																																																									
Drawing ☐																																																																									
Finish ☐																																																																									
Misread ☐																																																																									
Turning Sequence ☐																																																																									
OTHER :																																																																									

6.2 Float Skidtubes

Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
	X												D119-646-013	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, LH
		X											D119-646-014	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, RH
			X										D119-646-113	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				X									D119-646-114	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
					X								D119-646-213	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
						X							D119-646-214	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1					X						D119-646-043	REPLACEMENT FLOAT SKIDTUBE WITH WEARPADS
			1	1				X					D119-646-143	REPLACEMENT FLOAT SKIDTUBE WITH FULL LENGTH WEARPLATES & WEARPADS
								X					D119-646-153	WEARPLATE KIT STANDARD SKIDTUBE
					1	1				X			D119-646-243	REPLACEMENT FLOAT SKIDTUBE WITH TRAINING WEARPLATES
											X		D119-646-253	TRAINING WEARPLATES FLOAT SKIDTUBE
	1	1	1	1	1	1						X	D119-646-311	GROUND HANDLING KIT
1							1						D3905-041	FLOAT SKIDTUBE ASSY. WITH WEARPAD
20								1					D3905-043	FLOAT SKIDTUBE ASSY. WITH WEARPLATE & WEARPAD
26									1				D3847-043	FWD WEARPLATE ASSY
27									1				D3847-045	CENTER WEARPLATE ASSY
28									1				D3847-049	AFT WEARPLATE ASSY
29									8				D3847-1	WEARPAD
30									1				D3847-11	WEARPAD
31									42				AN3C5A	BOLT
32									42				AN960C10L	WASHER (OR NAS1149C0332R)
40										1			D3905-045	FLOAT SKIDTUBE ASSY. TRAINING WEARPLATE
44											1		D3849-047	FWD TRAINING WEARPLATE ASSY
45											1		D3849-045	AFT TRAINING WEARPLATE ASSY
48											1		D3847-1	WEARPAD
49											1		D3847-11	WEARPAD
51											16		D3904-1	WASHER
52											8		AN3C46A	BOLT
53											8		MS21043-3	NUT
54											10		AN3C5A	BOLT
55											10		AN960C10L	WASHER (OR NAS1149C0332R)
60	2		2		2								D3883-1	SADDLE, OUTSIDE, LH
61		2		2		2							D3883-2	SADDLE, OUTSIDE, RH
62	2		2		2								D3884-1	SADDLE, INSIDE, LH
63		2		2		2							D3884-2	SADDLE, INSIDE, RH
64	16	16	16	16	16	16							D2652	BUSHING
65	8	8	8	8	8	8							AN3C50A	BOLT
66	12	12	12	12	12	12							AN4C8A	BOLT
67	8	8	8	8	8	8							MS21250-05006	BOLT
68	8	8	8	8	8	8							AN960C10L	WASHER (OR NAS1149C0332R)
69	24	24	24	24	24	24							AN960C416L	WASHER (OR NAS1149C0432R)

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Revision: C

Date: 13.08.16

Item	Qty -013	Qty -014	Qty -113	Qty -114	Qty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
70	8	8	8	8	8	8							AN960C516L	WASHER (OR NAS1149C0532R)
71	8	8	8	8	8	8							MS21043-3	NUT
72	12	12	12	12	12	12							MS21043-4	NUT
73	12	12	12	12	12	12							D2712	SET SCREW
74	16	16	16	16	16	16							D3672-7	WASHER
75	24	24	24	24	24	24							D3672-3	WASHER
76	8	8	8	8	8	8							D3672-7	WASHER
80	1	1	1	1	1	1							D3407-041	TOW RING
81	2	2	2	2	2	2							D3417-5	WASHER
82	1	1	1	1	1	1							D3456-1	WASHER
83	1	1	1	1	1	1							MS21043-4	NUT
90												2	D3886-041	LUG ASSEMBLY
91												8	D2652	BUSHING
92												4	AN3C46A	BOLT
93												4	AN960C10L	WASHER (OR NAS1149C0332R)
94												4	MS21043-3	NUT
100	3	3	3	3									AN3C45A	BOLT
101					(3)	(3)							AN3C50A	BOLT
102	3	3	3	3									AN3C45A	BOLT
103					(3)	(3)							AN3C46A	BOLT
104					(9)	(9)							D3904-1	WASHER
109	12	12	12	12	(3)	(3)							AN960C10L	WASHER (OR NAS1149C0332R)
110	6	6	6	6	(6)	(6)							MS21043-3	NUT
111	(3)	(3)	(3)	(3)	(3)	(3)							D5101-041	CROSSBOLT SPACER ASSY
112	(6)	(6)	(6)	(6)	(6)	(6)							D5101-3	INSERT
113	(6)	(6)	(6)	(6)	(6)	(6)							D5101-5	INSERT
114	(3)	(3)	(3)	(3)	(3)	(3)							AN4-46A	BOLT
115	(6)	(6)	(6)	(6)	(6)	(6)							NAS1149D0416J	WASHER
116	(3)	(3)	(3)	(3)	(3)	(3)							MS21043-4	NUT

() ITEMS IN BRACKETS ARE REF. ONLY AND DO NEED TO BE INCLUDED WITH KIT.
AS THEY ARE ALREADY INSTALLED ON SKIDTUBE.